

**SCMT indexable insert for medium machining 30 pieces, HBT020, Size: 09T304****Order data**

Order number	GG3942 09T304
GTIN	4067263093473
Item class	GGN

Technical description

Cutting depth a_p	0.5 - 2.5 mm
Contents	260791 HBT020
Number of changes/inserts	4
Corner radius	0.4 mm
Coating	TiCN
Feed f	0.12 - 0.3 mm/rev.
Main application	P
ISO code indexable insert	SCMT 09T304
Cutting depth $a_{p \min}$	0.25 mm
Cutting speed v_c main application	100 - 280 mm/min

Data sheet

Cutting depth $a_{p \max}$	3.25 mm
Tool material	Carbide
Finishing/roughing assignment	Finishing
Quantity	30
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3942 09T304