

**CNMG indexable insert for medium machining 50 pieces, HBT130, Size: 09T304****Order data**

Order number	GG3959 09T304
GTIN	4067263093947
Item class	GGN

Technical description

Cutting depth a_p	0.5 - 5 mm
Quantity	50
Cutting depth $a_{p \min}$	0.25 mm
Feed f	0.12 - 0.45 mm/rev.
Contents	250188 HBT130
Finishing/roughing assignment	Finishing
Coating	TiCN
Cutting depth $a_{p \max}$	3:25 mm
Corner radius	0.4 mm
Main application	M

Data sheet

Cutting speed v_c main application	50 - 200 mm/min
ISO code indexable insert	CNMG 09T304
Number of changes/inserts	4
Tool material	Carbide
Type	HBT130
Cutting conditions	slightly interrupted
Chip breaker	MM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3959 09T304