

**DCMT indexable insert for medium machining 30 pieces, HBT020, Size: 070204****Order data**

Order number	GG3938 070204
GTIN	4067263095491
Item class	GGN

**Technical description**

Main application	P
Corner radius	0.4 mm
Tool material	Carbide
Feed f	0.12 - 0.3 mm/rev.
Number of changes/inserts	2
Cutting depth $a_{p\ min}$	0.25 mm
Cutting depth $a_p$	0.5 - 2.5 mm
Coating	TiCN
Cutting speed $v_c$ main application	100 - 280 mm/min
Finishing/roughing assignment	Finishing

## Data sheet

ISO code indexable insert	DCMT 070204
Contents	260500 HBT020
Cutting depth $a_{p \max}$	1.75 mm
Quantity	30
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

### Suitable products

No Shop URL available for: GG3938 070204