KYOCERA

Indexable insert for turning VNGA 160408, CBN (0°)

Order data

Order number	255683 ME
GTIN	4960664544844
Item class	25H

Description

Version:
MEGACOAT coated CBN inserts. MultiEdge; 2 or 3 cutting edges per insert.

Technical description

Feed f	0.1 - 0.2 mm/rev.
Cutting edge version	ME
Cutting depth a_p	0.05 - 0.2 mm
Corner radius	0.8 mm
Cutting speed v_c main application	120 - 200 m/min
Cutting conditions	continuous
Type	KBN35M
Finishing/roughing assignment	Finishing
Tool material	CBN

ISO code indexable insert	VNGA 160408
Number of changes/inserts	2
Product name attribute	KBN35M
Type of product	Indexable insert for turning

User data

	Suitability	V_c	ISO code
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
interrupted	suitable		
dry	suitable		