



Value pack parting-off/grooving insert 30 pieces HB7020

Order data

Order number	GG2730 1,5
GTIN	4067263097129
Item class	GGN

Technical description

Feed f	0.03 - 0.12 mm/rev.
Groove width w	1.5 mm
Contents	273700 1.5
Finishing/roughing assignment	Finishing
Scope of application	Radial internal grooving
Tolerance groove width w	± 0.03 mm
Tool material	Carbide
Quantity	30
Type	HB7020
Main application	P
Secondary application	M
Type of product	Indexable insert for grooving

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	140 m/min	P
Steel < 750 N/mm ²	suitable	120 m/min	P
Steel < 900 N/mm ²	suitable	100 m/min	P

Data sheet

Steel < 1100 N/mm ²	suitable	80 m/min	P
Steel < 1400 N/mm ²	suitable	50 m/min	P
INOX < 900 N/mm ²	suitable	140 m/min	M
INOX > 900 N/mm ²	suitable	130 m/min	M
Ti > 850 N/mm ²	suitable	60 m/min	S
GG(G)	suitable	80 m/min	K
CuZn	suitable	250 m/min	N
Uni	suitable		
continuous	suitable		
irregular	suitable		
interrupted	suitable		
wet maximum	suitable		
dry	suitable only under restricted conditions		

Suitable products

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