


SNMG indexable insert for finishing 30 pieces, HBT130, Size: 120404

Order data

Order number	GG3968 120404
GTIN	4067263092278
Item class	GGN

Technical description

Coating	TiCN
Contents	251160 HBT130
Feed f	0.15 - 0.45 mm/rev.
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	60 - 220 mm/min
Cutting depth $a_{p \max}$	4:25 mm
Cutting depth a_p	0.5 - 2 mm
Corner radius	0.4 mm
Cutting depth $a_{p \min}$	0.25 mm
ISO code indexable insert	SNMG 120404
Main application	M

Data sheet

Tool material	Carbide
Number of changes/inserts	8
Quantity	30
Type	HBT130
Cutting conditions	slightly interrupted
Chip breaker	MF
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3968 120404