

**Value pack CNMG indexable insert finishing 30 pieces HB7020-2****Order data**

Order number	GG2401 09T304
GTIN	4067263092278
Item class	GGN

Technical description

Cutting speed v_c main application	160 - 400 mm/min
Contents	250050 HB7020-2
Cutting depth a_p	0.3 - 2 mm
Number of changes/inserts	4
Feed f	0.1 - 0.4 mm/rev.
Main application	P
Cutting depth $a_{p \max}$	3.25 mm
Cutting depth $a_{p \min}$	0.25 mm
Tool material	Carbide
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm

ISO code indexable insert	CNMG 09T304
Quantity	30
Type	HB7020-2
Cutting conditions	slightly interrupted
Chip breaker	SS
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2401 09T304