



Value pack DNMG indexable insert roughing 50 pieces HBT020

Order data

Order number	GG3909 150608
GTIN	4067263092988
Item class	GGN

Technical description

ISO code indexable insert	DNMG 150608
Cutting speed v_c main application	100 - 280 mm/min
Cutting depth $a_{p \min}$	0.55 mm
Coating	TiCN
Tool material	Carbide
Contents	250784 HBT020
Cutting depth $a_{p \max}$	3.75 mm
Main application	P
Corner radius	0.8 mm
Number of changes/inserts	4
Finishing/roughing assignment	Finishing
Feed f	0.1 - 0.45 mm/rev.
Cutting depth a_p	0.8 - 5 mm
Quantity	50
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3909 150608
