


SCMT indexable insert for finishing 50 pieces, HB7020-2, Size: 09T304

Order data

Order number	GG2831 09T304
GTIN	4067263092278
Item class	GGN

Technical description

Cutting speed v_c main application	140 - 400 mm/min
ISO code indexable insert	SCMT 09T304
Main application	P
Number of changes/inserts	4
Contents	260742 HB7020-2
Finishing/roughing assignment	Finishing
Quantity	50
Cutting depth $a_{p \min}$	0.25 mm
Cutting depth a_p	0.2 - 1.5 mm
Cutting depth $a_{p \max}$	3.25 mm
Feed f	0.07 - 0.25 mm/rev.

Corner radius	0.4 mm
Tool material	Carbide
Type	HB7020-2
Cutting conditions	slightly interrupted
Chip breaker	SS
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2831 09T304