

Garant**CNMG indexable insert for medium machining 50 pieces, HB7020-2, Size: 09T308****Order data**

Order number	GG2411 09T308
GTIN	4067263092285
Item class	GGN

Technical description

Cutting depth a_p	0.3 - 4 mm
Main application	P
Number of changes/inserts	4
Corner radius	0.8 mm
Cutting depth $a_{p \min}$	0.55 mm
Tool material	Carbide
Cutting depth $a_{p \max}$	3.25 mm
Contents	250152 HB7020-2
Cutting speed v_c main application	130 - 370 mm/min
ISO code indexable insert	CNMG 09T308

Data sheet

Feed f	0.2 - 0.5 mm/rev.
Finishing/roughing assignment	Finishing
Quantity	50
Type	HB7020-2
Cutting conditions	slightly interrupted
Chip breaker	SM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2411 09T308