

**TCMT indexable insert for medium machining 50 pieces, HBT020, Size: 110204****Order data**

Order number	GG3947 110204
GTIN	4067263095804
Item class	GGN

Technical description

Feed f	0.12 - 0.3 mm/rev.
Cutting depth $a_{p \min}$	0.25 mm
ISO code indexable insert	TCMT 110204
Quantity	50
Corner radius	0.4 mm
Main application	P
Finishing/roughing assignment	Finishing
Cutting depth $a_{p \max}$	2.75 mm
Tool material	Carbide
Cutting depth a_p	0.5 - 2.5 mm

Data sheet

Number of changes/inserts	3
Coating	TiCN
Cutting speed v_c main application	100 - 280 mm/min
Contents	261012 HBT020
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3947 110204