

**TCMT indexable insert for finishing 30 pieces, HB7120-1, Size: 110202****Order data**

|              |               |
|--------------|---------------|
| Order number | GG3540 110202 |
| GTIN         | 4067263092278 |
| Item class   | GGN           |

**Technical description**

|                                      |                              |
|--------------------------------------|------------------------------|
| Finishing/roughing assignment        | Finishing                    |
| Cutting speed $v_c$ main application | 90 - 290 mm/min              |
| Feed $f$                             | 0.1 - 0.3 mm/rev.            |
| Number of changes/inserts            | 3                            |
| Tool material                        | Carbide                      |
| Cutting depth $a_{p \min}$           | 0.15 mm                      |
| Cutting depth $a_{p \max}$           | 2.75 mm                      |
| Main application                     | M                            |
| ISO code indexable insert            | TCMT 110202                  |
| Corner radius                        | 0.2 mm                       |
| Contents                             | 260950 HB7120-1              |
| Cutting depth $a_p$                  | 0.2 - 1.5 mm                 |
| Quantity                             | 30                           |
| Type                                 | HB7120-1                     |
| Cutting conditions                   | continuous                   |
| Chip breaker                         | VS                           |
| Type of product                      | Indexable insert for turning |

## Suitable products

No Shop URL available for: GG3540 110202

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