

**CCGT indexable insert for medium machining 50 pieces, HU7310, Size: 120402****Order data**

|              |               |
|--------------|---------------|
| Order number | GG3806 120402 |
| GTIN         | 4067263097549 |
| Item class   | GGN           |

**Technical description**

|                                      |                    |
|--------------------------------------|--------------------|
| Finishing/roughing assignment        | Finishing          |
| Corner radius                        | 0.2 mm             |
| Cutting depth $a_{p \min}$           | 0.15 mm            |
| Cutting depth $a_{p \max}$           | 4.25 mm            |
| ISO code indexable insert            | CCGT 120402        |
| Cutting depth $a_p$                  | 0.1 - 4 mm         |
| Main application                     | N                  |
| Quantity                             | 50                 |
| Coating                              | uncoated           |
| Feed $f$                             | 0.05 - 0.5 mm/rev. |
| Tool material                        | Carbide            |
| Contents                             | 260156 HU7310      |
| Cutting speed $v_c$ main application | 350 - 600 mm/min   |
| Number of changes/inserts            | 2                  |
| Tolerance                            | G                  |
| Type                                 | HU7310             |
| Cutting conditions                   | continuous         |

|                 |                              |
|-----------------|------------------------------|
| Chip breaker    | AM                           |
| Type of product | Indexable insert for turning |

**Suitable products**

No Shop URL available for: GG3806 120402