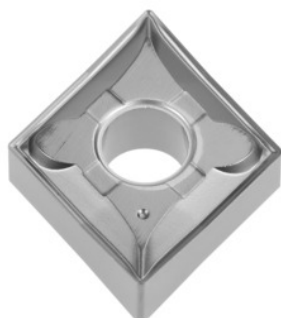


**Indexable insert for turning CNMG 120408, for medium machining****Order data**

Order number	250158 HB7410-1
GTIN	4045197937704
Item class	21G

Technical description

Cutting conditions	continuous
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting speed v_c main application	60 - 90 m/min
Tool material	Carbide
Corner radius	0.8 mm
Chip breaker	TAM
Feed f	0.1 - 0.3 mm/rev.
Main application	Ti
Type	HB7410-1
Cutting depth a_p	0.5 - 3 mm
ISO code indexable insert	CNMG 120408

Data sheet

Number of changes/inserts	4
Tolerance	G
Type of product	Indexable insert for turning