


CCMT indexable insert for finishing 50 pieces, HBT130, Size: 060204

Order data

Order number	GG2618 060204
GTIN	4067263092278
Item class	GGN

Technical description

Cutting speed v_c main application	60 - 220 mm/min
Coating	TiCN
Cutting depth a_p	0.1 - 1 mm
Main application	M
Cutting depth $a_{p \min}$	0.25 mm
Cutting depth $a_{p \max}$	2 mm
Contents	260084 HBT130
Number of changes/inserts	2
Quantity	50
Tool material	Carbide
Finishing/roughing assignment	Finishing

Data sheet

Feed f	0.05 - 0.2 mm/rev.
ISO code indexable insert	CCMT 060204
Corner radius	0.4 mm
Type	HBT130
Cutting conditions	slightly interrupted
Chip breaker	MF
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2618 060204