

**WNMG indexable insert for roughing 50 pieces, HBT020, Size: 080412****Order data**

Order number	GG3931 080412
GTIN	4067263093787
Item class	GGN

Technical description

Main application	P
Tool material	Carbide
Cutting depth $a_{p \min}$	0.8 mm
Cutting depth a_p	1.8 - 6 mm
Cutting speed v_c main application	80 - 260 mm/min
ISO code indexable insert	WNMG 080412
Contents	252226 HBT020
Coating	TiCN
Finishing/roughing assignment	Roughing
Number of changes/inserts	6
Feed f	0.2 - 0.6 mm/rev.

Data sheet

Cutting depth $a_{p \max}$	2.75 mm
Corner radius	1.2 mm
Quantity	50
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PR
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3931 080412