

**CCMT indexable insert for finishing 50 pieces, HBT130, Size: 060202****Order data**

Order number	GG2618 060202
GTIN	4067263092278
Item class	GGN

Technical description

Quantity	50
Tool material	Carbide
Main application	M
Cutting depth $a_{p \max}$	2 mm
Cutting depth a_p	0.1 - 1 mm
ISO code indexable insert	CCMT 060202
Cutting depth $a_{p \min}$	0.15 mm
Cutting speed v_c main application	60 - 220 mm/min
Feed f	0.05 - 0.2 mm/rev.
Contents	260082 HBT130
Coating	TiCN

Data sheet

Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Corner radius	0.2 mm
Type	HBT130
Cutting conditions	slightly interrupted
Chip breaker	MF
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2618 060202