


SCMT indexable insert for finishing 30 pieces, HB7140-2, Size: 120408

Order data

Order number	GG3530 120408
GTIN	4067263092278
Item class	GGN

Technical description

Main application	M
Cutting depth $a_{p \max}$	4.25 mm
Cutting depth a_p	0.2 - 1.5 mm
Corner radius	0.8 mm
Finishing/roughing assignment	Finishing
Number of changes/inserts	4
Cutting depth $a_{p \min}$	0.55 mm
Tool material	Carbide
Cutting speed v_c main application	70 - 230 mm/min
ISO code indexable insert	SCMT 120408
Contents	260750 HB7140-2

Data sheet

Coating	coated
Feed f	0.1 - 0.3 mm/rev.
Quantity	30
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3530 120408