

**SNMG indexable insert for medium machining 50 pieces, HBT020, Size: 120408****Order data**

Order number	GG3915 120408
GTIN	4067263093244
Item class	GGN

Technical description

Main application	P
Feed f	0.1 - 0.45 mm/rev.
Cutting depth $a_{p \max}$	4.25 mm
Number of changes/inserts	8
ISO code indexable insert	SNMG 120408
Cutting depth $a_{p \min}$	0.55 mm
Corner radius	0.8 mm
Cutting depth a_p	0.8 - 5 mm
Finishing/roughing assignment	Finishing
Coating	TiCN

Data sheet

Tool material	Carbide
Contents	251267 HBT020
Cutting speed v_c main application	100 - 280 mm/min
Quantity	50
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PR
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3915 120408