

**Garant****SCMT indexable insert for medium machining 50 pieces, HB7035-2, Size: 120404****Order data**

|              |               |
|--------------|---------------|
| Order number | GG2838 120404 |
| GTIN         | 4067263092278 |
| Item class   | GGN           |

**Technical description**

|                                      |                 |
|--------------------------------------|-----------------|
| Cutting depth $a_{p \max}$           | 4.25 mm         |
| ISO code indexable insert            | SCMT 120404     |
| Tool material                        | Carbide         |
| Finishing/roughing assignment        | Finishing       |
| Contents                             | 260765 HB7035-2 |
| Cutting speed $v_c$ main application | 80 - 290 mm/min |
| Quantity                             | 50              |
| Main application                     | P               |
| Cutting depth $a_p$                  | 0.3 - 2 mm      |
| Cutting depth $a_{p \min}$           | 0.25 mm         |

## Data sheet

|                           |                              |
|---------------------------|------------------------------|
| Feed f                    | 0.08 - 0.3 mm/rev.           |
| Corner radius             | 0.4 mm                       |
| Number of changes/inserts | 4                            |
| Type                      | HB7035-2                     |
| Cutting conditions        | heavily interrupted          |
| Chip breaker              | SM                           |
| Type of product           | Indexable insert for turning |

### Suitable products

No Shop URL available for: GG2838 120404