



HOLEX Pro Tap machine tap HSS-E, TiN, UNC: 2-56



Order data

Order number	137910 2-56
GTIN	4062406373511
Item class	12I

Description

Version:

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials.

Improved HSS-E tool material with low-friction TiN coating.

Application:

For UNC uniform coarse threads ASME – B1.1.

Technical description

Tool material	HSS E
Thread size	2-56 UNC
Thread Ø	2.18 mm
Thread type	UNC
Shank Ø D _s	2.8 mm
Number of clamping slots	2
Tapping hole Ø	1.85 mm
Threads per inch	56
Shank square □	2.1 mm
Thread pitch	0.454 mm
Thread depth	5.45 mm
Number of cutting edges Z	2
Overall length L	46 mm

Data sheet

Standard	DIN 371
Series	Pro Tap
Coating	TiN
Flank angle	60 degrees
Tolerance class	2B
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	24 m/min	N
Aluminium (short chipping)	suitable	25 m/min	N
Alu > 10% Si	suitable	10 m/min	N
Steel < 500 N/mm ²	suitable	24 m/min	P
Steel < 750 N/mm ²	suitable	20 m/min	P
Steel < 900 N/mm ²	suitable	15 m/min	P
Steel < 1100 N/mm ²	suitable only under restricted conditions	8 m/min	P
INOX < 900 N/mm ²	suitable	8 m/min	M
CuZn	suitable only under restricted conditions	15 m/min	N
Uni	suitable		

Data sheet

Oil	suitable
wet maximum	suitable