

**Value pack CCMT indexable insert finishing 30 pieces****Order data**

Order number	GG2617 120404
GTIN	4067263092278
Item class	GGN

Technical description

Finishing/roughing assignment	Finishing
ISO code indexable insert	CCMT 120404
Cutting depth a_p	0.1 - 1 mm
Cutting depth $a_{p \max}$	4.25 mm
Contents	260088 HBT130
Feed f	0.05 - 0.2 mm/rev.
Tool material	Carbide
Corner radius	0.4 mm
Main application	M
Number of changes/inserts	2
Cutting depth $a_{p \min}$	0.25 mm

Data sheet

Coating	TiCN
Cutting speed v_c main application	60 - 220 mm/min
Quantity	30
Type	HBT130
Cutting conditions	slightly interrupted
Chip breaker	MF
Type of product	Indexable insert for turning

Suitable products

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