

Garant**Value pack VNMG indexable insert medium machining 30 pieces HB7020-2****Order data**

Order number	GG2473 160408
GTIN	4067263843771
Item class	GGN

Technical description

Main application	P
Cutting speed v_c main application	130 - 370 mm/min
ISO code indexable insert	VNMG 160408
Tool material	Carbide
Number of changes/inserts	4
Contents	251804 HB7020-2
Feed f	0.2 - 0.5 mm/rev.
Corner radius	0.8 mm
Cutting depth $a_{p \text{ min}}$	0.55 mm
Cutting depth a_p	0.3 - 4 mm
Cutting depth $a_{p \text{ max}}$	2.5 mm

Data sheet

Finishing/roughing assignment	Finishing
Quantity	30
Type	HB7020-2
Cutting conditions	slightly interrupted
Chip breaker	SM
Type of product	Indexable insert for turning

Suitable products

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