


CNMG indexable insert for roughing 50 pieces, HBT020, Size: 120408
Order data

Order number	GG3905 120408
GTIN	4067263092742
Item class	GGN

Technical description

Cutting depth a_p	1.8 - 6 mm
Cutting depth $a_{p \min}$	0.55 mm
ISO code indexable insert	CNMG 120408
Feed f	0.2 - 0.6 mm/rev.
Main application	P
Cutting speed v_c main application	80 - 260 mm/min
Tool material	Carbide
Corner radius	0.8 mm
Finishing/roughing assignment	Roughing
Cutting depth $a_{p \max}$	4.25 mm
Number of changes/inserts	4
Contents	250218 HBT020
Coating	TiCN
Quantity	50
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PR
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3905 120408
