


SCMT indexable insert for finishing 30 pieces, HB7035-2, Size: 09T308

Order data

Order number	GG2829 09T308
GTIN	4067263092278
Item class	GGN

Technical description

Main application	P
ISO code indexable insert	SCMT 09T308
Cutting depth $a_{p \min}$	0.55 mm
Finishing/roughing assignment	Finishing
Contents	260744 HB7035-2
Number of changes/inserts	4
Cutting depth a_p	0.2 - 1.5 mm
Feed f	0.07 - 0.25 mm/rev.
Corner radius	0.8 mm
Cutting depth $a_{p \max}$	3.25 mm
Tool material	Carbide

Data sheet

Cutting speed v_c main application	120 - 350 mm/min
Quantity	30
Type	HB7035-2
Cutting conditions	heavily interrupted
Chip breaker	SS
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2829 09T308