



Value pack WNMG indexable insert medium machining 50 pieces HBT020



Order data

Order number	GG3929 080404
GTIN	4067263093688
Item class	GGN

Technical description

Contents	252094 HBT020
Coating	TiCN
Feed f	0.1 - 0.45 mm/rev.
Cutting speed v_c main application	100 - 280 mm/min
Number of changes/inserts	6
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Cutting depth $a_{p \min}$	0.25 mm
Cutting depth $a_{p \max}$	2.75 mm
Main application	P
Finishing/roughing assignment	Finishing

Data sheet

Corner radius	0.4 mm
Cutting depth a_p	0.8 - 5 mm
Quantity	50
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

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