



**Blind rivets PolyGrip® steel / steel bulk pack, Rivet Ø / shank length (D / L):
3,2/9,5mm**



Order data

Order number	771020 3,2/9,5
GTIN	4007081710022
Item class	74D

Description

Version:

Blind rivets ensure a permanently secure joining of various and sensitive materials, even if they are only accessible on one side.

Head shape: Flat round head = FH; large head = K.

The PolyGrip® multigrip blind rivet is a multi-talent when it comes to meeting difficult and demanding requirements in an industrial environment. Whether in aluminium, steel or stainless steel, indoors or outdoors, with hard or soft joining material, critical bore hole diameter and tolerances, the PolyGrip® is almost always the perfect solution.

Feature:

Wide clamping range:

A PolyGrip® dimension can replace up to five different dimensions of DIN standard blind rivets. This gives you the following benefits:

- **Type reduction.**
- **Reduction in the variety of types in the warehouse.**
- **Reduction in the risk of mix-ups, thereby reducing errors in processing.**

Advantage:

Economical – replaces up to 5 different rivet dimensions.

Excellent bearing stress – compensates for borehole inaccuracies.

Secure spent rivet mandrel locking feature – no annoying rattling noises during application.

Splash-proof under certain conditions.

Wide closing head formation for high connection reliability.

Application:

General applications.

Material:

Hollow rivet – steel, galvanized; rivet mandrel – steel, galvanized.

Recommendation:

GESIPA® blind rivets – a rule of thumb:

Material thickness + rivet shank diameter = rivet shank length

Example:

Material: Sheet metal 3 mm + sheet metal 3 mm + hole 4 mm = 10 mm rivet shank length > results in blind rivet 4 × 10.

Technical description

Hollow rivet material	Steel, galvanised
Head shape	FK
Hollow rivet diameter D	3.2 mm
Number of rivets (pieces)	1000
Rivet pin material	Steel, galvanised
Hole diameter	3.3 mm
Clamping range	2 - 6.5 mm
Series	PolyGrip®
Hollow rivet length L	9.5 mm
Type of product	Rivets