



Value pack WNMG indexable insert medium machining 50 pieces HBT020



Order data

Order number	GG3929 060408
GTIN	4067263093664
Item class	GGN

Technical description

Number of changes/inserts	6
Cutting depth $a_{p \min}$	0.55 mm
Cutting speed v_c main application	100 - 280 mm/min
Coating	TiCN
Cutting depth $a_{p \max}$	2 mm
ISO code indexable insert	WNMG 060408
Tool material	Carbide
Feed f	0.1 - 0.45 mm/rev.
Contents	252093 HBT020
Cutting depth a_p	0.8 - 5 mm
Finishing/roughing assignment	Finishing

Data sheet

Corner radius	0.8 mm
Main application	P
Quantity	50
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

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