


VNMG indexable insert for finishing 50 pieces, HBT130, Size: 160404

Order data

Order number	GG3981 160404
GTIN	4067263094869
Item class	GGN

Technical description

Main application	M
Cutting speed v_c main application	50 - 200 mm/min
ISO code indexable insert	VNMG 160404
Number of changes/inserts	4
Coating	TiCN
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.5 - 4 mm
Cutting depth $a_{p \min}$	0.25 mm
Tool material	Carbide
Corner radius	0.4 mm
Contents	251828 HBT130

Data sheet

Feed f	0.12 - 0.45 mm/rev.
Quantity	50
Cutting depth $a_{p \max}$	2.5 mm
Type	HBT130
Cutting conditions	slightly interrupted
Chip breaker	MM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3981 160404