


SNMG indexable insert for roughing 50 pieces, HBT130, Size: 120408

Order data

Order number	GG3973 120408
GTIN	4067263092278
Item class	GGN

Technical description

Number of changes/inserts	8
Finishing/roughing assignment	Roughing
Contents	251396 HBT130
Coating	TiCN
Cutting depth a_p	2 - 6 mm
Corner radius	0.8 mm
Cutting depth $a_{p \min}$	0.55 mm
Main application	M
Cutting depth $a_{p \max}$	4:25 mm
Tool material	Carbide
Feed f	0.15 - 0.55 mm/rev.

Data sheet

Cutting speed v_c main application	40 - 180 mm/min
Quantity	50
ISO code indexable insert	SNMG 120408
Type	HBT130
Cutting conditions	slightly interrupted
Chip breaker	MR
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3973 120408