

Garant**FeedKing high feed rate milling cutter with thread, for indexable inserts XD..****Order data**

Order number	212905 32/5
GTIN	4045197750594
Item class	210

Description**Version:**

Dynamic cutting edge geometry for highest feed rates. Extremely smooth cutting due to **self-stabilising insert bedding**. **Optimised geometry** for reduced cutting forces, thereby reducing the stress on the main spindle.

Advantage:

Particularly cost-effective due to **exceptionally sturdy 4-edge** inserts.

Note:

When working with extensions, always use internal cooling. Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 9IP**.

Technical description

Cutting edge $\varnothing D_c$	32 mm
Mounting thread M	M16
Number of cutting edges Z	5
Overall length L_{tot}	42 mm
Set of insert screws	219810 (9IP; 2.2 Nm)
$\varnothing D_1$ h6	17 mm
$\varnothing D_3$	19 mm

maximum cutting depth $a_{p\ max}$	0.85 mm
$\varnothing D_2$	28.7 mm
suitable indexable insert	XD.. 070308
Through-coolant	yes
Ramping length L for α_{max}	18 mm
Circular interpolation milling $\varnothing D_{min}$	51 mm
Circular interpolation milling a_p	0.85 mm
Ramping angle α_{max}	0.95 degrees
Circular interpolation milling $\varnothing D_{max}$	62 mm
Series	FeedKing
Shank type	with threaded shank
Milling application	Ramping
Milling application	Plunging
Milling application	Circular milling
Spacing of the cutters	unequal spacing
Machining strategy	HPC
Tool exchange	PowerCard
Type of product	Copy mill

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/212905-32/5>