



Value pack CNMG indexable insert medium machining 30 pieces HB7020-2



Order data

Order number	GG2408 09T308
GTIN	4067263092278
Item class	GGN

Technical description

Cutting depth $a_{p \max}$	3.25 mm
Corner radius	0.8 mm
Feed f	0.2 - 0.5 mm/rev.
Number of changes/inserts	4
Cutting depth $a_{p \min}$	0.55 mm
Cutting speed v_c main application	130 - 370 mm/min
Contents	250152 HB7020-2
Tool material	Carbide
Main application	P
ISO code indexable insert	CNMG 09T308
Finishing/roughing assignment	Finishing

Data sheet

Cutting depth a_p	0.3 - 4 mm
Quantity	30
Type	HB7020-2
Cutting conditions	slightly interrupted
Chip breaker	SM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2408 09T308