

**CNMG indexable insert for finishing 30 pieces, HBT130, Size: 09T304****Order data**

Order number	GG3956 09T304
GTIN	4067263092278
Item class	GGN

Technical description

Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Coating	TiCN
Contents	250090 HBT130
Cutting depth $a_{p \min}$	0.25 mm
Cutting depth $a_{p \max}$	3.25 mm
Main application	M
ISO code indexable insert	CNMG 09T304
Cutting depth a_p	0.5 - 2.5 mm
Number of changes/inserts	4
Feed f	0.15 - 0.45 mm/rev.

Data sheet

Tool material	Carbide
Cutting speed v_c main application	60 - 220 mm/min
Quantity	30
Type	HBT130
Cutting conditions	slightly interrupted
Chip breaker	MF
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3956 09T304