

**SCMT indexable insert for medium machining 50 pieces, HBT020, Size: 09T304****Order data**

Order number	GG3943 09T304
GTIN	4067263093480
Item class	GGN

Technical description

Cutting depth $a_{p \min}$	0.25 mm
Cutting speed v_c main application	100 - 280 mm/min
Corner radius	0.4 mm
Quantity	50
Finishing/roughing assignment	Finishing
ISO code indexable insert	SCMT 09T304
Main application	P
Tool material	Carbide
Cutting depth a_p	0.5 - 2.5 mm
Contents	260791 HBT020

Data sheet

Coating	TiCN
Cutting depth $a_{p \max}$	3.25 mm
Feed f	0.12 - 0.3 mm/rev.
Number of changes/inserts	4
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3943 09T304