

**Value pack TNMG indexable insert finishing 30 pieces HBT020****Order data**

|              |               |
|--------------|---------------|
| Order number | GG3918 160404 |
| GTIN         | 4067263092278 |
| Item class   | GGN           |

**Technical description**

|                               |                   |
|-------------------------------|-------------------|
| Tool material                 | Carbide           |
| Number of changes/inserts     | 6                 |
| Finishing/roughing assignment | Finishing         |
| Coating                       | TiCN              |
| Feed f                        | 0.1 - 0.4 mm/rev. |
| Cutting depth $a_{p \min}$    | 0.25 mm           |
| Contents                      | 251414 HBT020     |
| ISO code indexable insert     | TNMG 160404       |
| Main application              | P                 |
| Cutting depth $a_{p \max}$    | 4 mm              |
| Corner radius                 | 0.4 mm            |

## Data sheet

|                                      |                              |
|--------------------------------------|------------------------------|
| Cutting speed $v_c$ main application | 120 - 330 mm/min             |
| Cutting depth $a_p$                  | 0.5 - 2 mm                   |
| Quantity                             | 30                           |
| Type                                 | HBT020                       |
| Cutting conditions                   | slightly interrupted         |
| Chip breaker                         | PF                           |
| Type of product                      | Indexable insert for turning |

### Suitable products

No Shop URL available for: GG3918 160404