

**SCMT indexable insert for medium machining 50 pieces, HB7140-2, Size: 09T308****Order data**

Order number	GG3539 09T308
GTIN	4067263092278
Item class	GGN

Technical description

Cutting depth $a_{p \max}$	3.25 mm
Feed f	0.1 - 0.4 mm/rev.
Cutting depth $a_{p \min}$	0.55 mm
Quantity	50
Contents	260763 HB7140-2
Tolerance	M
Tool material	Carbide
Coating	coated
Finishing/roughing assignment	Finishing
Number of changes/inserts	4

Data sheet

Cutting depth a_p	0.5 - 2.5 mm
Cutting speed v_c main application	60 - 200 mm/min
ISO code indexable insert	SCMT 09T308
Corner radius	0.8 mm
Main application	M
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3539 09T308