

**CCMT indexable insert for medium machining 50 pieces, HBT020, Size: 120408****Order data**

Order number	GG3935 120408
GTIN	4067263095385
Item class	GGN

Technical description

Coating	TiCN
Finishing/roughing assignment	Finishing
Main application	P
Cutting speed v_c main application	100 - 280 mm/min
Cutting depth $a_{p \max}$	4.25 mm
Cutting depth $a_{p \min}$	0.55 mm
Number of changes/inserts	2
Corner radius	0.8 mm
Tool material	Carbide
Contents	260221 HBT020

Data sheet

ISO code indexable insert	CCMT 120408
Feed f	0.12 - 0.3 mm/rev.
Cutting depth a_p	0.5 - 2.5 mm
Quantity	50
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3935 120408