



Value pack DNMG indexable insert roughing 30 pieces HBT020

Order data

Order number	GG3910 150612
GTIN	4067263093053
Item class	GGN

Technical description

Tool material	Carbide
ISO code indexable insert	DNMG 150612
Finishing/roughing assignment	Roughing
Contents	250787 HBT020
Number of changes/inserts	4
Cutting speed v_c main application	80 - 260 mm/min
Feed f	0.2 - 0.6 mm/rev.
Cutting depth $a_{p \max}$	3.75 mm
Cutting depth $a_{p \min}$	0.8 mm
Cutting depth a_p	1.8 - 6 mm
Coating	TiCN
Corner radius	1.2 mm
Main application	P
Quantity	30
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PR
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3910 150612
