

Garant**VBMT indexable insert for finishing 50 pieces, HB7140-2, Size: 160404****Order data**

Order number	GG3557 160404
GTIN	4067263092278
Item class	GGN

Technical description

ISO code indexable insert	VBMT 160404
Cutting depth $a_{p \max}$	2.5 mm
Number of changes/inserts	2
Coating	coated
Cutting speed v_c main application	70 - 230 mm/min
Feed f	0.1 - 0.3 mm/rev.
Cutting depth $a_{p \min}$	0.25 mm
Corner radius	0.4 mm
Quantity	50
Cutting depth a_p	0.2 - 1.5 mm
Main application	M

Data sheet

Tool material	Carbide
Contents	261152 HB7140-2
Finishing/roughing assignment	Finishing
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3557 160404