HOLEX

Boring bar for grooving, right-hand, Shank ⌀ DS: 20mm

Order data

Order number	278023 20
GTIN	4062406381639
Item class	22B

Description

Version:
All sizes with just one insert seat for two groove widths (3 mm and 4 mm). For grooving inserts No. 278029 – 278036.

Technical description

Minimum pre-drill ⌀ D_{min}	16.5 mm
t_{max} internal machining	5 mm
Overall length L	200 mm
Groove width w	3 mm
Groove width w	4 mm
Screw	279816 5 (TX20; 5 Nm)
Centre offset L_3	8 mm
Overhang L_1 recessed holders	30 mm

Shank ∅ D_s	20 mm
Application type	right-hand
Through-coolant	no
axial grooving possible	yes
Type of product	Boring Bar

Suitable products

https://www.hoffmann-group.com/GB/en/hom/p/278023-20