

**Value pack WNMG indexable insert roughing 30 pieces HBT020****Order data**

Order number	GG3930 080408
GTIN	4067263093756
Item class	GGN

Technical description

Tool material	Carbide
Finishing/roughing assignment	Roughing
Coating	TiCN
Main application	P
Cutting speed v_c main application	80 - 260 mm/min
Corner radius	0.8 mm
Contents	252224 HBT020
Cutting depth $a_{p \text{ min}}$	0.55 mm
Feed f	0.2 - 0.6 mm/rev.
Number of changes/inserts	6
Cutting depth a_p	1.8 - 6 mm

Data sheet

ISO code indexable insert	WNMG 080408
Cutting depth $a_{p \max}$	2.75 mm
Quantity	30
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PR
Type of product	Indexable insert for turning

Suitable products

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