



Value pack DNMG indexable insert finishing 30 pieces HBT020

Order data

Order number	GG3906 150604
GTIN	4067263092278
Item class	GGN

Technical description

Contents	250668 HBT020
Main application	P
Cutting depth a_p	0.5 - 2 mm
Corner radius	0.4 mm
Cutting depth $a_{p \min}$	0.25 mm
Feed f	0.1 - 0.4 mm/rev.
Tool material	Carbide
Cutting speed v_c main application	120 - 330 mm/min
Number of changes/inserts	4
Coating	TiCN
ISO code indexable insert	DNMG 150604
Cutting depth $a_{p \max}$	3.75 mm
Finishing/roughing assignment	Finishing
Quantity	30
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PF
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3906 150604
