

**SCMT indexable insert for medium machining 50 pieces, HBT020, Size: 120404****Order data**

Order number	GG3943 120404
GTIN	4067263095682
Item class	GGN

Technical description

Quantity	50
Contents	260793 HBT020
Finishing/roughing assignment	Finishing
Main application	P
Coating	TiCN
Feed f	0.12 - 0.3 mm/rev.
Cutting speed v_c main application	100 - 280 mm/min
ISO code indexable insert	SCMT 120404
Number of changes/inserts	4
Corner radius	0.4 mm

Data sheet

Cutting depth a_p	0.5 - 2.5 mm
Cutting depth $a_{p \min}$	0.25 mm
Tool material	Carbide
Cutting depth $a_{p \max}$	4.25 mm
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3943 120404