

Garant**SCMT indexable insert for medium machining 50 pieces, HB7140-2, Size: 09T304****Order data**

Order number	GG3539 09T304
GTIN	4067263092278
Item class	GGN

Technical description

Tool material	Carbide
Coating	coated
Tolerance	M
Cutting speed v_c main application	60 - 200 mm/min
Number of changes/inserts	4
Cutting depth $a_{p \min}$	0.25 mm
Contents	260762 HB7140-2
Corner radius	0.4 mm
Cutting depth a_p	0.5 - 2.5 mm
Feed f	0.1 - 0.4 mm/rev.

Data sheet

Finishing/roughing assignment	Finishing
Cutting depth $a_{p \max}$	3.25 mm
Quantity	50
Main application	M
ISO code indexable insert	SCMT 09T304
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3539 09T304