

Garant**Master Mute boring bar A.. SDUCL 93°, for indexable inserts DC.., left****Order data**

Order number	265015 32/11
GTIN	4069515024785
Item class	29E

Description**Version:**

Round shank without clamping face.

Note:

Boring bar can be shortened as far as length L_{min} . Use **only with internal cooling** (temperature resistance of up to max. 100°C).

Technical description

Overhang L_1	192 mm
Insert size	11 mm
Overall length L	288 mm
ISO code toolholder	A32X SDUCR/L11
Shim screw	269013 8
Centre offset L_3	22 mm
Setting angle κ	93 degrees
Shim	269005 18
Standard	Works standard
Set of insert screws	269028 50
Shank $\varnothing D_s$	32 mm
Series	Master Mute
Minimum pre-drill $\varnothing D_{min}$	40 mm

Data sheet

suitable indexable insert	DC.. 11T3..
L _{min}	192 mm
Application type	left-hand
Shank type	Steel
Vibration	damped
Through-coolant	yes
Application	Internal longitudinal turning
Application	Facing
Type of product	Boring Bar

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/265015-32/11>