Garant

Vario Plus Eco blade carrier straight, right-hand, Groove width w: 2mm

Order data

Order number	274510 2
GTIN	4067263962243
Item class	21U

Description

Suitable for:
Vario Plus Eco toolholder No. 274500; 274503; 274530.
Attention:
Without clamping screws (these are supplied with the toolholders).
Note:
With a groove width of 2 mm and 3 mm, the groove depth t_{max} = 21 mm is limited to workpiece ∅ up to 150 mm. With a workpiece ∅ > 150 mm, t_{max} = 17 mm applies. With a groove width of 4 mm, the groove depth t_{max} = 28 mm is limited to workpiece ∅ up to 150 mm. With a workpiece ∅ > 150 mm, t_{max} = 24 mm applies.

Technical description

maximum cutting depth t_{max}	21 mm
Clamping screw	279815 9
Overall length L_{tot}	56.3 mm
suitable indexable insert	No. 273664 – 273786

Series	Vario plus Eco
Insert size	2 mm
Overhang L_1	21 mm
Application type	right-hand
Through-coolant	yes
Type of product	Cartridges

Suitable products

https://www.hoffmann-group.com/GB/en/hom/p/274510-2