

**Value pack HOLEX Pro Inox solid carbide milling cutter HPC, 5 pieces****Order data**

Order number	GG1015 4
GTIN	4045197908490
Item class	GGN

Description**Version:**

For **outstanding tool life**.

For use at **high cutting speeds**, particularly suitable even for steels up to approx. 1100 N/mm².

Same as No. 203015.

Technical description

Flute length L_c	11 mm
Cutting edge $\varnothing D_c$	4 mm
Recess $\varnothing D_1$	3.8 mm
Corner chamfer width at 45°	0.1 mm
Tolerance nominal $\varnothing$	f8
Shank	DIN 6535 HB to h6
Feed f_z for slot milling in stainless steel > 900 N/mm ²	0.012 mm
No. of teeth Z	4
Overhang length L_1 incl. recess	17 mm

Data sheet

Direction of infeed	horizontal, oblique and vertical
Feed f_z for side milling in INOX > 900 N/mm ²	0.015 mm
Shank Ø D _s	6 mm
Overall length L	57 mm
Helix angle	35 degrees
Corner chamfer angle	45 degrees
Contents	5
Series	Pro Inox
Coating	AlCrN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a _e for milling operation	Full slot cutting depth 1×D
Cutting width a _e for milling operation	0.4×D for side milling
Machining strategy	HPC
Colour ring	blue
Type of product	End / face mill

User data

	Suitability	V _c	ISO code
Steel < 500 N/mm ²	suitable	240 m/min	P
Steel < 750 N/mm ²	suitable	220 m/min	P
Steel < 900 N/mm ²	suitable	180 m/min	P
Steel < 1100 N/mm ²	suitable	180 m/min	P
Steel < 1400 N/mm ²	suitable only under restricted conditions	150 m/min	P

TOOLOX 33	suitable only under restricted conditions	115 m/min	H
TOOLOX 44	suitable only under restricted conditions	80 m/min	H
INOX < 900 N/mm ²	suitable	100 m/min	M
INOX > 900 N/mm ²	suitable	85 m/min	M
Uni	suitable only under restricted conditions		
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/GG1015-4>