

**VBMT indexable insert for finishing 50 pieces, HBT020, Size: 160404****Order data**

Order number	GG3949 160404
GTIN	4067263092278
Item class	GGN

Technical description

Quantity	50
Tool material	Carbide
Main application	P
Feed f	0.1 - 0.3 mm/rev.
Cutting depth $a_{p \min}$	0.25 mm
ISO code indexable insert	VBMT 160404
Cutting speed v_c main application	120 - 330 mm/min
Contents	261188 HBT020
Number of changes/inserts	2
Cutting depth a_p	0.4 - 1.5 mm
Corner radius	0.4 mm

Data sheet

Finishing/roughing assignment	Finishing
Cutting depth $a_{p \max}$	2.5 mm
Coating	TiCN
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PF
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3949 160404