

**CCMT indexable insert for medium machining 50 pieces, HBT020, Size: 060204****Order data**

Order number	GG3935 060204
GTIN	4067263095309
Item class	GGN

Technical description

ISO code indexable insert	CCMT 060204
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Contents	260210 HBT020
Tool material	Carbide
Main application	P
Cutting speed v_c main application	100 - 280 mm/min
Corner radius	0.4 mm
Cutting depth $a_{p \max}$	2 mm
Cutting depth a_p	0.5 - 2.5 mm

Data sheet

Feed f	0.12 - 0.3 mm/rev.
Coating	TiCN
Cutting depth $a_{p \min}$	0.25 mm
Quantity	50
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3935 060204