



SCMT indexable insert for medium machining 30 pieces, HBT130, Size: 120408

Order data

Order number	GG2674 120408
GTIN	4067263096832
Item class	GGN

Technical description

Coating	TiCN
ISO code indexable insert	SCMT 120408
Finishing/roughing assignment	Finishing
Main application	M
Cutting depth $a_{p \max}$	4.25 mm
Contents	260795 HBT130
Corner radius	0.8 mm
Cutting depth $a_{p \min}$	0.55 mm
Tool material	Carbide
Cutting speed v_c main application	50 - 200 mm/min
Cutting depth a_p	0.3 - 2.5 mm
Feed f	0.05 - 0.35 mm/rev.
Number of changes/inserts	4
Quantity	30
Type	HBT130
Cutting conditions	slightly interrupted
Chip breaker	MM

Type of product

Indexable insert for turning

Suitable products

No Shop URL available for: GG2674 120408
